

Date: Wednesday, 02/05/2007 9:42:44 AM  
 User: Linda Lacelle

## Process Sheet

*Split*  
*8/5* 07/05/02

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HEAT OUTLET DEFLECTOR
Job Number	: 32131		
Estimate Number	: 12169		
P.O. Number	: <i>NIA</i>	Part Number	: D3472041
This Issue	: 02/05/2007 S.O. No. : <i>NA</i>	Drawing Number	: D3472 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>NIA</i> Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 31534	Material	: <i>NIA</i>
Written By	: <i>[Signature]</i>	Due Date	: 02/05/2007 Qty: 2 Um: Each
Checked & Approved By	: <i>[Signature]</i>		
Comment	: est. rev A 06.02.03 new issue EC		

Additional Product

Job Number



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	D34723	HINGE
-----	--------	-------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty	Part number	Description	batch
1	D3472-3	HINGE	<i>B 32135</i>

*FF 07-05-02 3*

2.0	D34721	FLAP
-----	--------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty	Part number	Description	batch
1	D3472-1	FLAP	<i>B 32134</i>

*FF 07-05-02 3*

3.0	MS20426AD44	Rivet
-----	-------------	-------



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty	Part number	Description	batch
4	MS20426AD4-4	Rivet	<i>M 1221</i>

*FF 07-05-02 3*

4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Assemble as per dwg

*FF 07-05-02 3*

# Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEAT OUTLET DEFLECTOR

Job Number: 32131

Part Number: D3472041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/05/02

3

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with a permanent fine point marker and Stock

Location: 5498

LU

7/5/2 SL

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SB 07/05/03

3

Job Completion

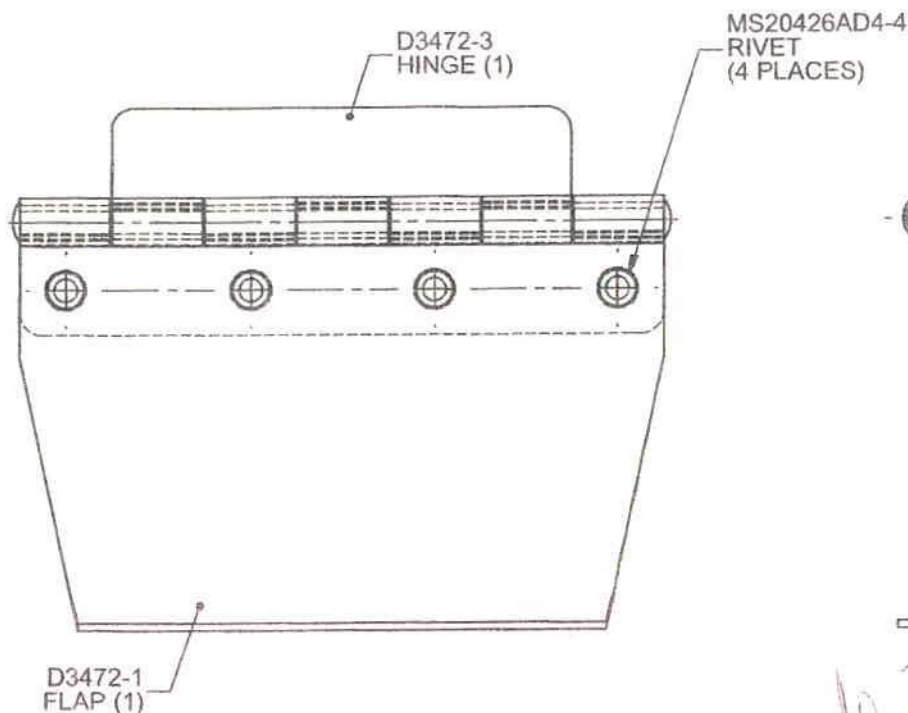


LU 07/05/03

**DART**

DESIGN [Signature]	DRAWN BY [Signature]	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3472	REV. A SHEET 1 OF 4
DATE 06.01.17		TITLE HEAT OUTLET DEFLECTOR	SCALE 1:1
A	06.01.17	NEW ISSUE	

06.07.03 [Signature]

**D3472-041 CABIN HEAT OUTLET DEFLECTOR****NOTES:**

- 1) IDENTIFY WITH DART P/N D3472-041 USING FINE POINT PERMANENT INK MARKER
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

QTY -041	P/N	DESCRIPTION
X	D3472-041	CABIN HEAT OUTLET DEFLECTOR
1	D3472-1	FLAP
1	D3472-3	HINGE
4	MS20426AD4-4	RIVET

COPYRIGHT © 2006 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.